



# 525<sup>R</sup> Loader



**Built for  
the way  
YOU work.**

| PREMIUM KUBOTA V1505 | 24.8HP | 4-CYL | TIER 4 |



## Highly Capable. Super Tough.

The 525R is the newest arrival to Hummerbee's Compact Articulated Loader lineup. And, it's the machine you've been asking for—a smaller, uncomplicated, tool-carrying brute! The 525R is designed and built with the strength and power to perform every-day tasks better than it's closest competitor. This is accomplished via the most powerful 25 hp engine in it's class, with lots of low-end torque; a 2-speed, shift-on-the-fly transmission; a high-capacity oil cooler; a larger aluminum radiator; and a skid steer-style tool coupler. The mechanically controlled engine and hydraulics system, paired with minimal electrical components make the 525R reliable and easy to maintain. And, the housings are fabricated from solid, U.S. steel.

### JUST WHAT YOU ASKED FOR...

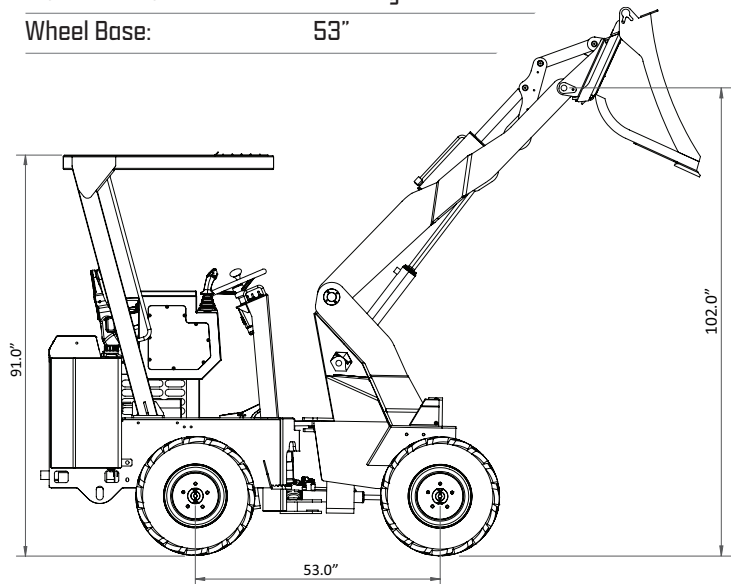
- **Premium Kubota V1505**, high-torque, 25 hp diesel engine easily powers the 525R through the roughest terrain.
- High-performing Rexroth® transmission allows for smooth, on-the-fly shifting, speeding up travel time between tasks, while offering considerable low-end torque.
- Equipped with a standard, skid steer-style quick-attach coupler, giving you endless tool options.
- Articulated steering provides quick and easy maneuverability with minimal ground disturbance.
- The ergonomic operator station is equipped with a piloted joystick, a rocker foot pedal, and an adjustable suspension seat with arm rests, for all-day comfort.
- Durable, Hummerbee Soft Cab is available for protection against the elements.

### Tough as an Axe

- Mechanically controlled diesel engine and hydraulic system.
- Strong housing panels, fabricated from solid US steel provide maximum impact resistance.
- No plastic or thin gauge external material to bend or break under harsh working conditions.
- Recessed light bar, integrated into ROPS structure eliminates catch points to prevent breakage.
- Built with the sturdiest engineered loader arm in its class, the 525R can withstand a lifetime of use and abuse.
- Thanks to a large, all-aluminum radiator and high-capacity oil cooler, a small cooling fan can be utilized. Thus, minimizing parasitic draw from the engine while reducing radiator clogging.
- Multiple tire traction options are available to suit specific terrains.
- Tires are filled with RimGuard® corrosion-resistant beet juice for increased ballast. TyrFil® puncture-resistant foam is optional.
- The 525R is engineered to operate using minimal electrical components. Which translates to fewer malfunctions, less headaches, and more uptime.
- Easy to access components make maintenance and repairs a breeze.
- Large, 13 gallon hydraulic oil and fuel tanks.

### 525R Specifications

Engine:	Kubota V1505, 1.5L, 4-Cyl., Tier 4 Final
Horsepower:	24.8 hp @ 2,600 RPM
Torque:	68.3 Ft-Lbs @ 1,700 RPM
Transmission:	2-Speed / 4 Wheel Drive
Maximum Speed:	12 mph/High; 5 mph/Low
Fuel Capacity:	15 gal Tank
Hydraulic Oil Capacity:	15 gal Tank (13 gal max fill level)
Aux. Hydraulics Flow:	14 GPM - Single Remote
Total Weight:	4,570 lbs. w/Pneumatic Ag Tires
Overall Length:	113" w/o Bucket
Overall Width:	55" w/Standard Tires
Overall Height:	89.5" [Approx.]
Tipping Load With Counterweight:	
At Tool Carrier:	3,200 lbs.
12" Load Center:	2,500 lbs.
Tipping Load Without Counterweight:	
At Tool Carrier:	2,300 lbs.
12" Load Center:	1,900 lbs.
Lift Height:	102" (to Hinge Pin)
Ground Clearance:	7" from Ground to Transfer Case
Standard Tires:	26x12.50x12; Ag; Pneumatic
Turning Radius:	42 Inches
Frame Oscillation:	+/-8 Degrees
Wheel Base:	53"



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